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| TEST REPORT | PRODUCT: | 7744 ❶ |
| GMW14892 – November 2020 | TEST SUBSTRATE: | 20% Talc-Filled Polypropylene (TFPP), ABS |
| DOCUMENT TITLE: Adhesion Requirements for Bonded Interior Parts | REPORT DATE: | 06/26/23 |

| PARAGRAPH | REQUIREMENT | ABS RESULTS |
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| 3 TEST PREPARATION AND EVALUATION | | |
| 3.2.3.2 180° PEEL STRENGTH; ISO 8510-2 As Received | As per table 5 in GMW14444 | 1443 N/m |
| 3.2.3.2.1 144 Hours In Humidity (95% RH and 38°C) ❷ | | 1349 N/m |
| 3.2.3.2.2 24 Hours Oven Age at 85°C Tests must be initiated at 40 ± 10 s after removal from the oven | | 551 N/m |
| 3.2.3.2.3 (2) Cycles, GMW14124 Cycle M. | | 1284 N/m |
| 3.2.2.2 EDGE ADHESION After 2 Cycles per GMW14124 Cycle M. | There shall be no visual adhesion loss such as peeling, lifting, unwrapping of edge wraps, etc | PASS |
| 3.2.4.1.3 IMPACT TEST -30°C (4 Hours) 85°C (4 Hours) | All parts must withstand two (2) 1.7 J impacts. Impact at 10 s and 20 s after being submitted to -30°C for 4 h and 85°C for 4 h | |

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APPROVED:

Conditioning and Testing per GMW14892 except as noted